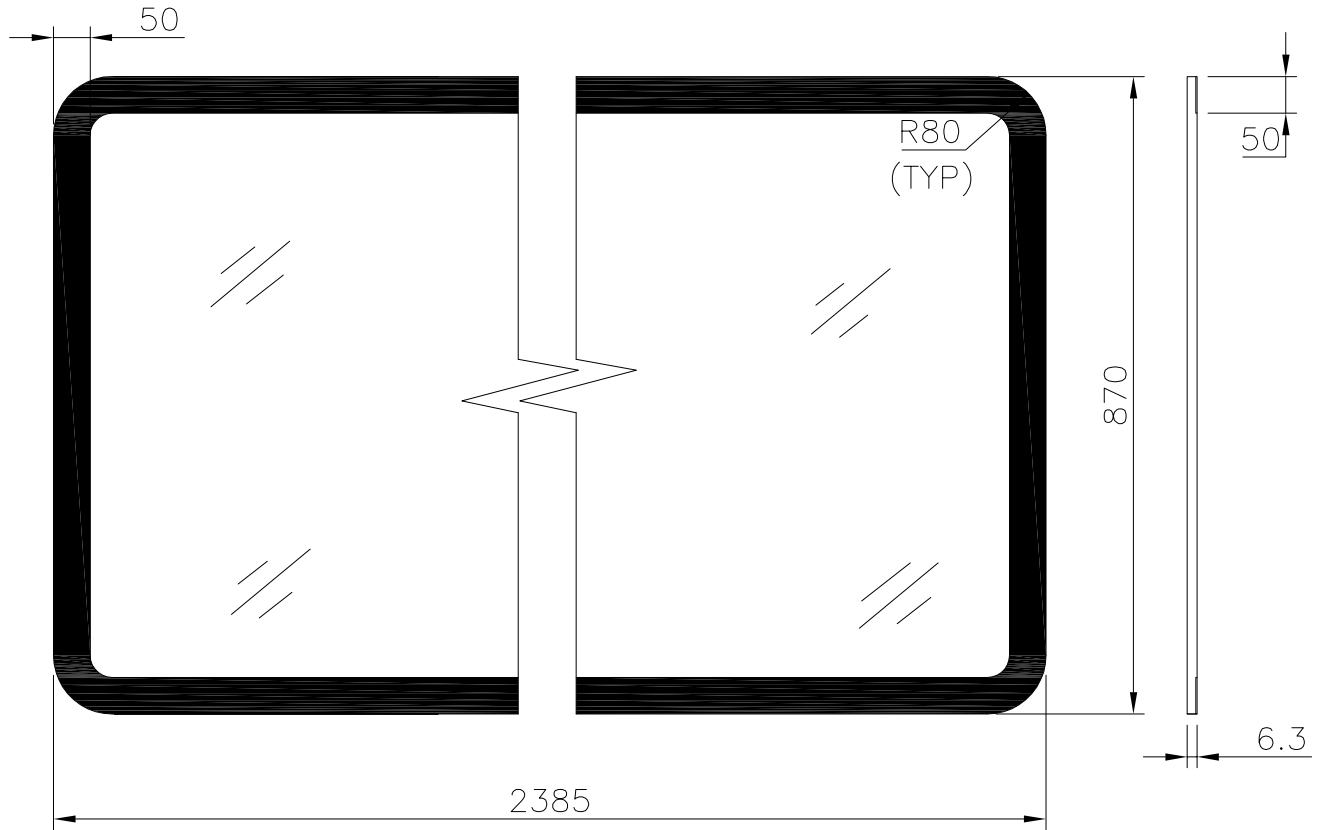


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0-6	6-30	30-120	120-315	315-1000	1000-2000	2000-4000	ABOVE 4000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)									
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.							PROTO/PILOT/PRODUCTION		
QUALITY OF WELD JOINTS REF, RD-230 MEDIUM									



NOTE:  
ROUND OFF ALL SHARP EDGES.

**UN CONTROLLED**

**LAMINATED SAFETY GLASS**      **2385x870x6.3 THK**      **IS:2553 (Pt.2)-92 TYPE -LW**

GRADE No.	N1	0.025
VALUE	N2	0.05
SYMBOL	N3	0.1
	N4	0.2
	N5	0.4
	N6	0.8
	N7	1.6
	N8	3.2
	N9	6.3
	N10	12.5
	N11	25
	N12	50

SL No.	QTY	DRG. / STOCK No.	DESCRIPTION	SIZE	COMPANY.STD/IS.STD	Wt.Kg.
DETAIL PARTS			MATERIAL			
PRODUCT <b>8W CMV-DMRC</b>						
SURFACE TREATMENT						
					APPROVED	2.6.09
					CHECKED	1.6.09
					DRAWN	05/18/2009
2		921-40001	921	REF DRG		
2		922-40001	922	SCALE	SHEET	Wt (Kg)
ALT		CHANGES / ECN No.	DATE	BY	CKD	APP
QTY		NEXT ASSY		MODEL		
TITLE				DRG No.		ALT
<b>WIND SCREEN GLASS</b>				<b>922-13103</b>		

**BEML LIMITED**  
R&D, BANGALORE COMPLEX  
BANGALORE 560 075