

650700-500
520700-500
750700-500

BUTT LONG SUB-ASSY. (PLASTIC) 1005-005449

BUTT NORMAL SUB-ASSY. (PLASTIC) 1005-005450

BUTT SHORT SUB-ASSY. (PLASTIC) 1005-005451

DIMNS. ARE IN MM.

FOR EXPLANATION OF DIMENSIONING ETC. SEE D.D. NOTE SHEET NO.3 (LATEST ISSUE)

ALTERNATIVE NOTE :-

ALTERNATIVE TO LOOP SLING REAR (No.1) (DS. CAT. NO. 5340-016097) :-
LOOP SLING REAR (DS. CAT. NO. 5340-015579)
TO BE USED WITH SLING ASSY. (DS. CAT. NO. 1005-007815)

PLATE BUTT ASSY 1-0FF (1005-001665) TEND-1911

SCREW 2-0FF (5305-005009)

SCREW 2-0FF (5305-005009)

PLATE BRACKET SLING 1-0FF (1005-001664)
LOOP SLING REAR 1-0FF (1005-001662)
BRACKET SLING 1-0FF (5340-015297)

Req: COA(SA) by No. 2208000
Dt. 27 Oct 2009

* 5340-016097

BUTT LONG ASSY.(PLASTIC) DS. CAT. NO. 1005-004057.
BUTT NORMAL ASSY.(PLASTIC) DS. CAT. NO. 1005-004025.
BUTT SHORT ASSY.(PLASTIC) DS. CAT. NO. 1005-004059.

Authority:-
* COA/SA Letter No. 2206331 DT. 28 MARCH 2005.

D-090508 26416-SA ALTERNATIVE NOTE ADDED IN ZONE B,C/7,8.
09.8.99. 2445T. SA PROFORMA CHANGED & REDUCED, NEG. RE-TRACED AND DRG. RE-SEALED

PREVIOUS D.T. NOS. 09.05.08 26416-SA
18053-SA 09.05.08 26416-SA
AND 23308-SA

DATE AUTHY. DRG. RECORC
SEALED BY D.C. NO. 10945-SA, DT. 26.7.71
NOMENCLATURE :- BUTT ASSY. (PLASTIC)

MATERIAL :-

DT. 09.8.99 I/C.D.O.:

APPROVED DT. 19.7.71
NEG. RE-TRACED.

10.2.2001

METRIC

AHSP COA(SA) CHA POK

ASSY. CISA 351/2

DENR'S REF. CIA/W.P.N. 537

PART NO.

DRG. NO.

DS. CAT. NO. 1005-004057
1005-004025, 1005-004059

1/11

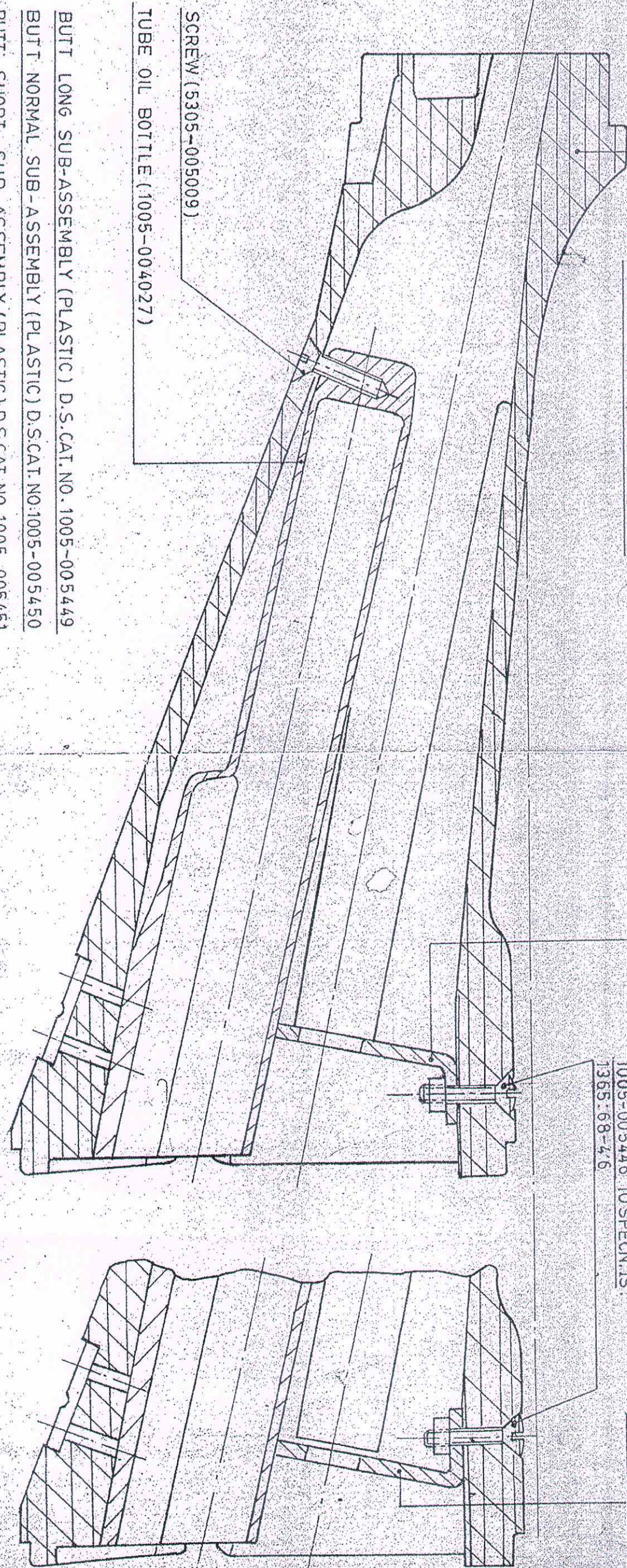
157500-50012054500
 -5001679500-5001
 ON
 LVA SD

BUTT LONG (1005-004058)
 OR BUTT NORMAL (1005-004026)
 OR BUTT SHORT (1005-004060)

TIE-PLATE
 FOR LONG BUTT 1005-005711
 FOR NORMAL BUTT 1005-004028

SLOTTED C'SK HD. SCREW
 A M4 X 22 LONG (COARSE)
 1005-005446 TO SPECN. 15:
 1365-68-46

TIE-PLATE
 (FOR SHORT BUTT)
 1005-005447



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 CERTIFIED CORRECT COPY IF APPROVED
 DRAWINGS AT THIS DATE: 12/11/72
 DESIGN & DRAWING OFFICE
 ORDNANCE FACTORY, TIRUCHIRAPPALLI-620 016.

10.2.2001

PART ASSEMBLY VIEW SHOWING
 POSITION OF TIE-PLATE FOR SHORT
 BUTT.

2/11

31-5-96	23343-SA	PROFORMA CHANGED, NEG. RE-TRACED & DRG. RE-SEALED	DRN	CHD	TRD	A. BARIK	COMP	DT: 17.4.72	ASSY:	1005-004057, 1005-004025, 1005-004055
DATE	AUTHY.	BRIEF RECORD	SCALE:-	MFG/INSP. INSTRUCTIONS	APPROVED	NEG. RE-TRACED	AHSP	COA(SA), ICHAPUR	DS. CAT.	1005-005449, 1005-005450, 1005-005451
SEALD.	DC 11238-SA, DT. 17.4.72	ZONE	I/C:D.O.	SIGN	HT./HARDNESS	MATERIAL	PROTECTIVE FINISH.	DRG. NO.	NO.	005450, 1005-005451
PREVIOUS DC NOS.	11238-SA, 1160-SA, 1453-SA, 4592-SA, 14534-SA, 1672-SA, 1738-SA, 18054-SA, 1859-SA, 1985-SA, 1943-SA	HT.	HT.	HT.	HT.	HT.	HT.	HT.	HT.	HT.
NON ENCLATURE	BUTT, LONG, NORMAL, SHORT SUB-ASSLY. (PLASTIC)									

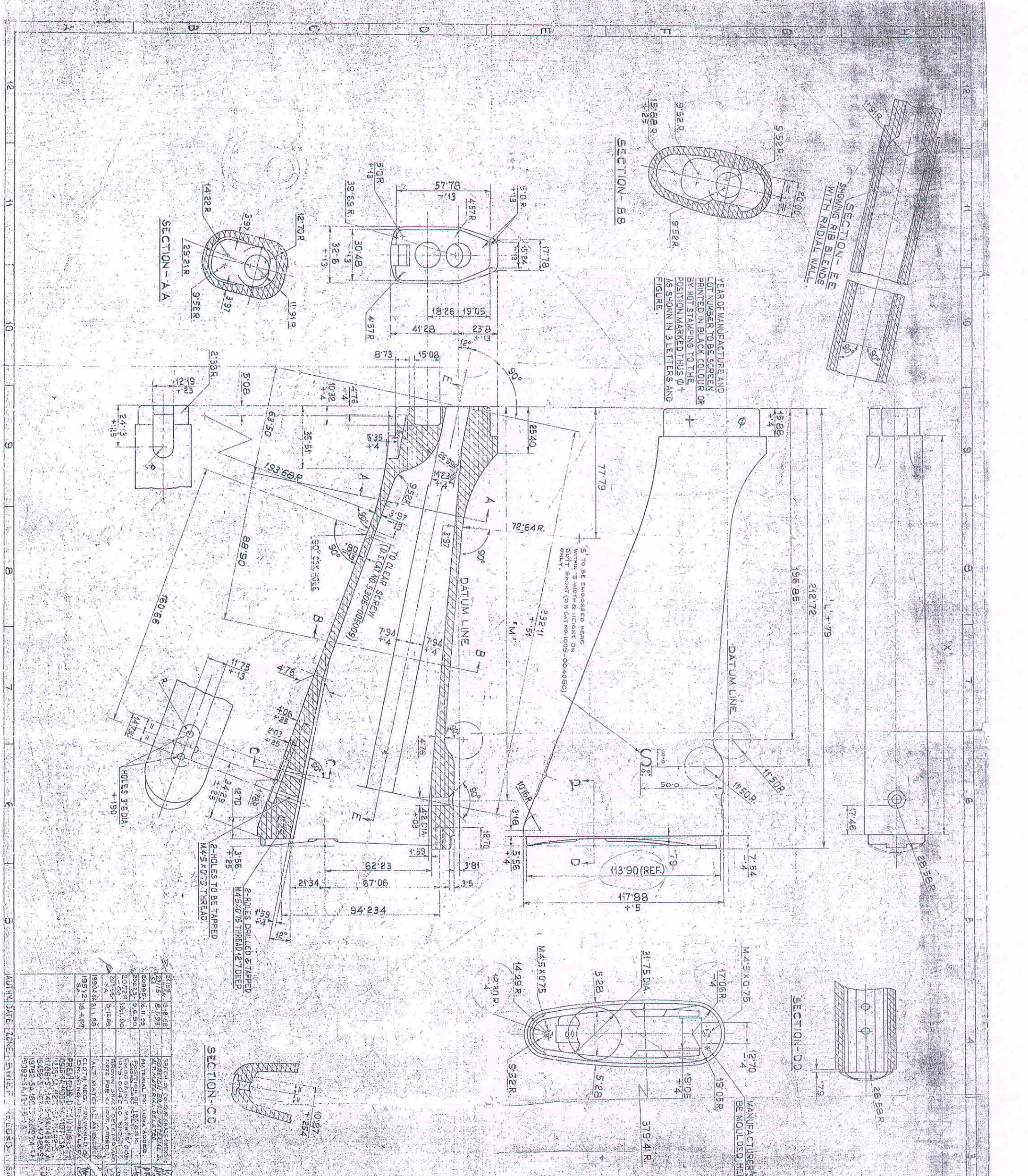
FOR EXPLANATION OF DIMENSIONS
SEE DRAWING SHEET NO. 5 (LATEST ISSUE)

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CERTIFIED CORRECT COPY APPROVED
DRAWINGS AT THIS DATE: 12/11/14

DESIGN & DRAWING OFFICE
ORDNANCE FACTORY, TRUSCHIRAPALLI - 620 016.

D.S. CAT NO.	DETAILS	DM. L.	DM. W.
1005-004026	BUTT NORMAL	261.94	243.00
1005-004060	BUTT SHORT	243.24	225.63

NOTE :-
(1) PARTING LINE TO BE SMOOTH FINISH.
(ii) SURFACE TO BE MAT FINISH ALL ROUND
THE LENGTH MARKED 'X'



REV.	DATE	BY	CHKD.	DESCRIPTION
1	15.08.14
2	16.11.14
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100	16.11.14

DATE: 16.11.14
DRAWN BY: ...
CHECKED BY: ...
SCALE: 1:1
MATERIAL: 6061-T6 ALUMINUM
SPECIFICATION: IS: 1994

METRIC
7/11
D.S. CAT NO. 1005-004026
D.S. CAT NO. 1005-004060

