




ANNEXURE

SCOPE OF WORK FOR REPAIR/SERVICING OF INTEGRATED SPINDLE. (OFT No.3545)

- 1) Dismantle the Integral Spindle carefully.
- 2) Removal and fitting of Spindle is on firm's scope.
- 3) To and Fro Freight charges is on firm's Scope.
- 4) Refurbishing of worn out shaft at bearing seating area.
- 5) Replace the worn out bearings with those supplied along with spindle (7020 - 04 Nos., N1014RS - 01 No.)
- 6) Re-assemble all and have a test/trial run at your lab.
- 7) After fitting with the OFT M/c (3545) take trial run/observation for satisfactory running.


WM/MAINT


HOS/ME